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77777777      333333       666666     RRRRRRR    PPPPPPP      QQQQQQ     LL            MM      MM
77777777      333333       666666     RRRRRRR    PPPPPPP      QQQQQQ     LL            MM      MM
       77    33      33    66         RR     RR  PP      PP  QQ      QQ   LL            MMMM  MMMM
       77    33      33    66         RR     RR  PP      PP  QQ      QQ   LL            MMMM  MMMM
       77            33    66         RR     RR  PP      PP  QQ      QQ   LL            MM  MM  MM
       77            33    66         RR     RR  PP      PP  QQ      QQ   LL            MM  MM  MM
     77              33    66666666   RRRRRRR    PPPPPPP     QQ      QQ   LL            MM      MM
     77              33    66666666   RRRRRRR    PPPPPPP     QQ      QQ   LL            MM      MM
   77                33    66      66  RR  RR    PP          QQ  QQ  QQ   LL            MM      MM
   77                33    66      66  RR  RR    PP          QQ  QQ  QQ   LL            MM      MM
 77          33      33    66      66  RR     RR  PP          QQ      QQ   LL            MM      MM    ....
 77          33      33    66      66  RR     RR  PP          QQ      QQ   LL            MM      MM    ....
77           333333        666666     RR     RR  PP              QQQQ  QQ  LLLLLLLLLL   MM      MM    ....
77           333333        666666     RR     RR  PP              QQQQ  QQ  LLLLLLLLLL   MM      MM    ....
```

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;;;;       666666
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;;;;      66
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;;;;      66666666
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;;;;      66      66
  ;;      66      66
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                 736Q -- RPQ -- Left Margin Set

Problem:

        Customer wishes to set the left margin to other than 0.0 inches w/o
Dual Sheet feeder or 3.0 inches w/ Dual Sheet feeder. (Margins are measured
from left of platen at the NEC restore point.)

Solution:

        Define DIP switch 10 -- Left Margin Procedure at power-up

Procedure:

        DIP switch 10 will be on at power-up. It indicates to the firmware
that the Left Margin Procedure is to be allowed.

        After the printer becomes ready (no fault conditions) and the
READY LED lights, the operator will place the printer in HOLD PRINT.

        The operator will press INDEX 12 times to space the paper to a point !
where the effect of left margin setting can be observed. The print head   !
will remain centered. (This is "thanks" to NEC who "helped" the OEM by   !
suppressing head motion not followed by a printing character until the sheet !
fed form is advanced to the top roller.)   !

        The operator will dial the Form Length switches to the desired margin
in tenth inches. (This step must NOT be performed before power-up if proper
forms length is to be established at power-up.) (NOTE: the standard margin
is 30/10 inches.)

        The operator will press the TEST switch on the front panel. The
printer will read the "Left Margin" (Form Length) switches, set the left
margin, and move the print head to the indicated position.

        (If the operator is not satisfied with the resulting position, the
switches can be set to another value and TEST pressed again.)

        When a satisfactory left margin is established the operator will
restore the Form Length switches to the proper form length setting.

        The operator will perform any other switch operations required to   !
prepare the printer for the user's application followed by HOLD/ENABLE to   !
allow actual printing to begin.   !

        Once a new margin is set it will remain in effect until altered or
until power is removed from the device. The margin can be altered ONLY
during the FIRST HOLD PRINT after power-up. Normal tests may not be
executed during that HOLD PRINT. Once the printer exits the first HOLD
PRINT, the function (Left Margin Procedure) is disabled, and the TEST
button assumes its standard function during HOLD PRINT.

5/9/83(d)
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