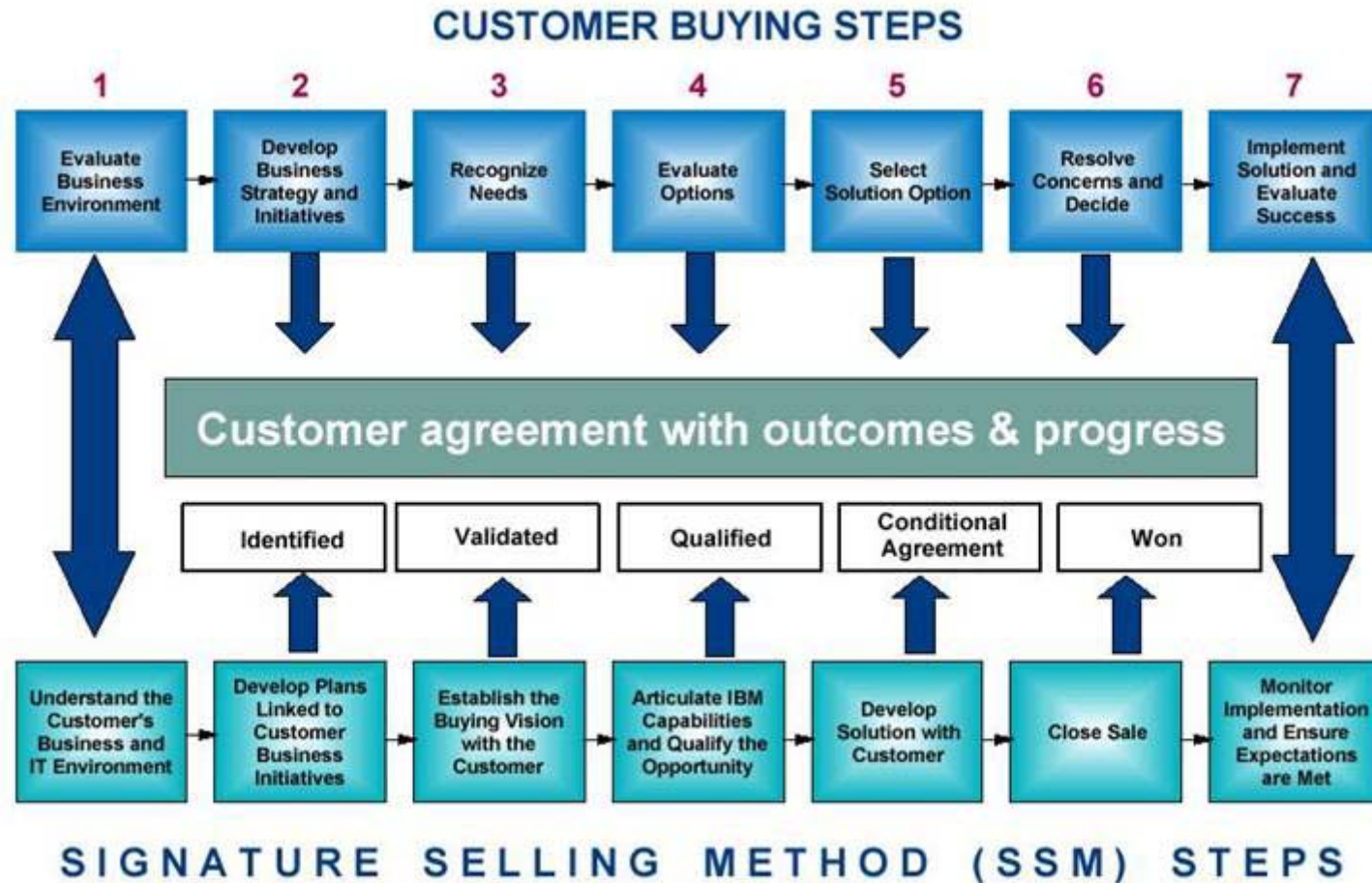


# Industrial Machinery & Mobile Equipment Engineering Presentation



# The Signature Selling Process



# Agenda

- Product Lifecycle Management
  - Key Business Initiatives
  - Consultant Messages
  - Process overview
- PLM Process Scenario
  - Bidding Process
  - Design Planning
  - Supply Chain Collaboration
  - Service After Sales

# Product Lifecycle Management

## Key Business Initiatives and Challenges

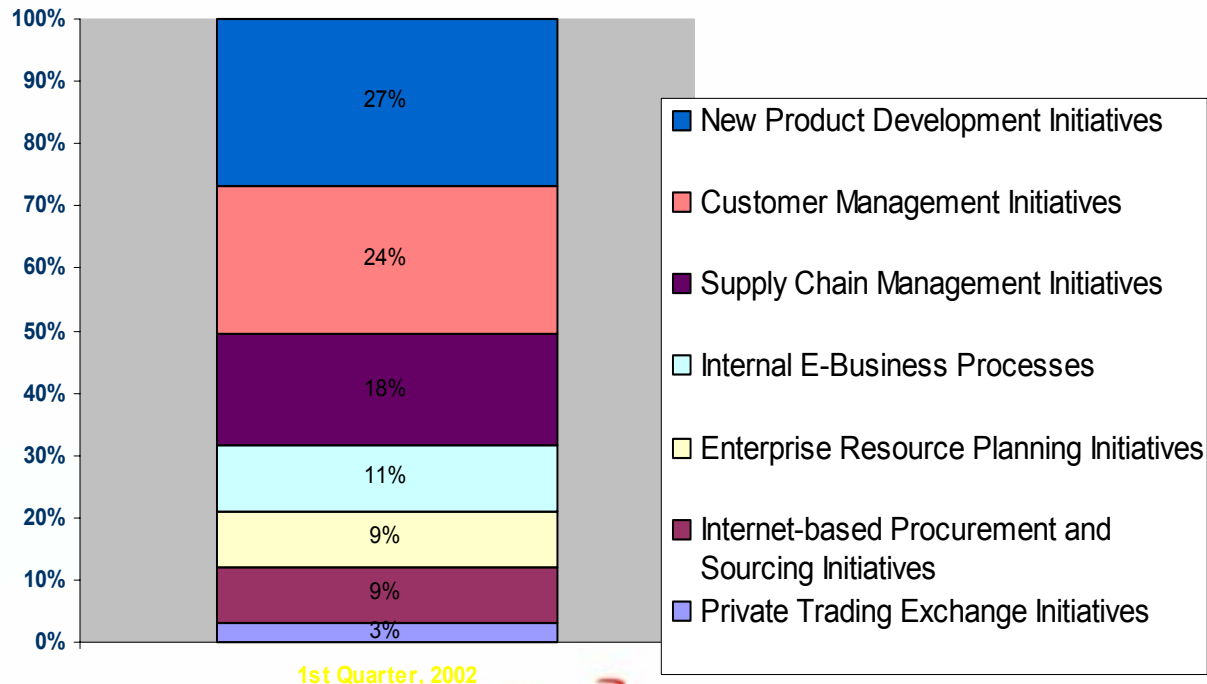
- Nearly half of all new products do not justify the resources it takes to launch them
- Business must innovate ... or die
- Cut cost or lose your competitive edge
- Customers are driving unprecedented level of demand
- Customers want desirable, customized products accomplish by responsive, highly available services
- Partners and suppliers demand increasingly extensive interfaces



# AMR Research: PLM Messages

- PLM is inevitable. CEO's take notice.
- PLM cannot be bought in one piece.
- PLM Roadmap starts with Corporate Strategy.

Enterprise Application Initiatives with the Biggest Impact on Overall Business

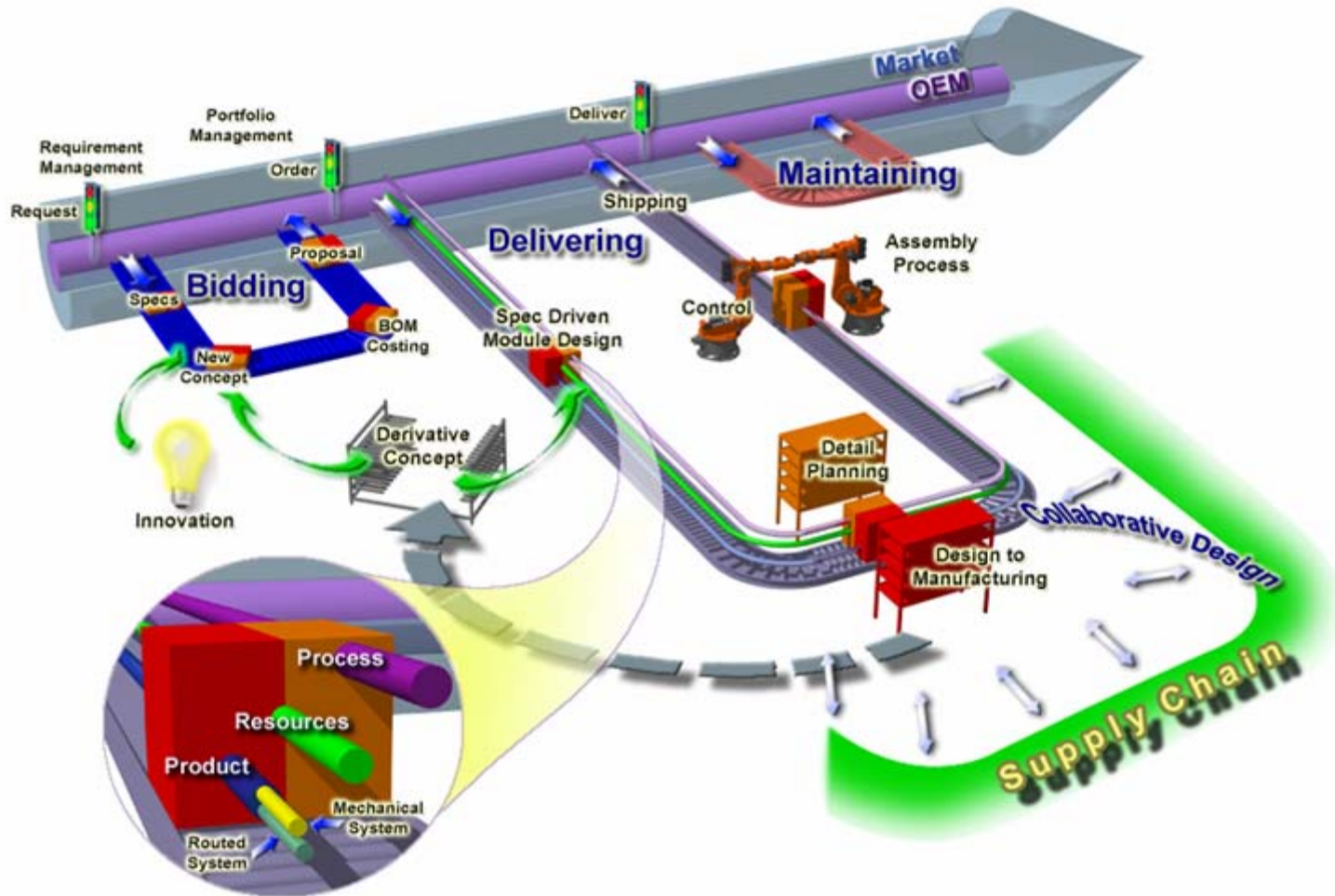


1st Quarter, 2002





# Process overview and dreams



# PLM Process Scenario

- 4 Scenarios

- Bidding process
- Design Planning
- Supplier Integration
- After Sales

- Scenario to include

- Objective, Customer Challenges, Customer benefits and capabilities

# Bidding Process

## ■ Objective

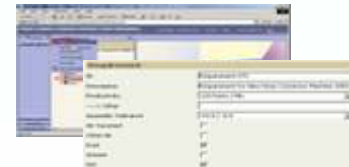
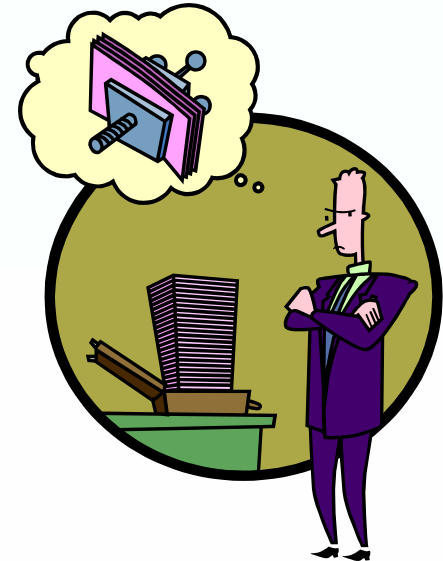
- Reduce long cycle time for bidding, provide ability to respond to changing customer requirements, need to search in existing portfolio to find appropriate project/product for re-use





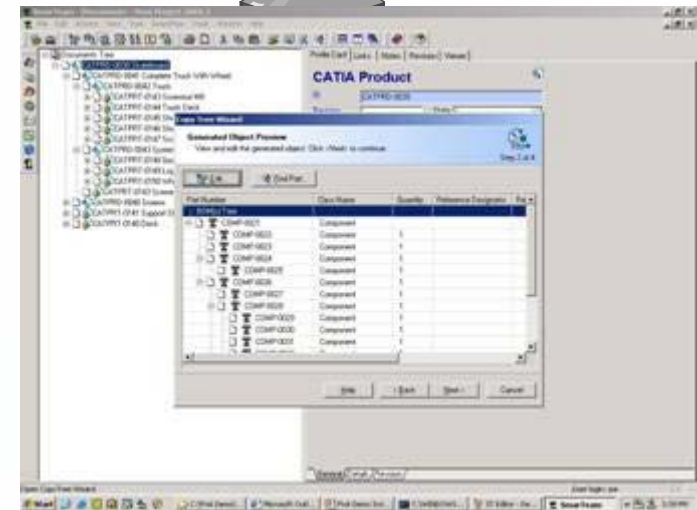
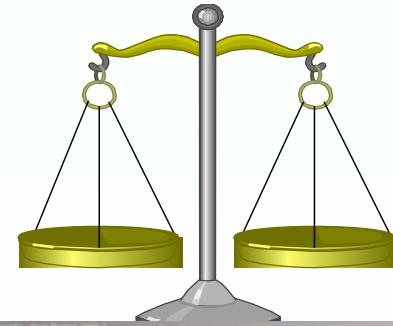
# Cost of bidding can be almost as much as winning the business!

- Normal procedure
  - Believe that we can use an existing design but:
    - ➔ Did we do it correctly the 1<sup>st</sup> time.
  - Believe that we can just extend a new design and update it
    - ➔ Was the last one an extension of an extension
  - Believe that we need a new design
    - ➔ Can anyone remember how to do a new design?
  - Who needs to contribute?
    - ➔ 10% of team respond on time
    - ➔ 30% of team respond on time but wrong
    - ➔ 50% of team respond late
    - ➔ 20% play golf!



# Do you quote quickly or quote accurately?

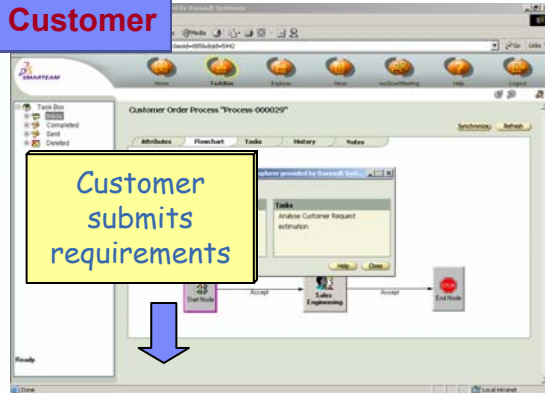
- If you produce a response quickly:
  - Is the quote accurate?
  - Does it cover all the correct points?
  - Can you respond too quickly?
- If you respond in detail:
  - Is the cost of replying to the quote too high?
  - Does the customer understand the issues and proposal you make?
  - If the customer changes his mind, is there a lot of wasted effort?



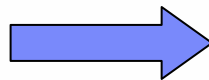
# Bidding Process Overview



**Customer**



Requirements  
analyzed by  
Sales  
Engineering



**Definition**

Part Number	Quantity	Revision	Description	Unit	Material	Weight	Volume	Cost
100000001	1	1	100000001	1	100000001	100000001	100000001	100000001
100000002	1	1	100000002	1	100000002	100000002	100000002	100000002
100000003	1	1	100000003	1	100000003	100000003	100000003	100000003
100000004	1	1	100000004	1	100000004	100000004	100000004	100000004
100000005	1	1	100000005	1	100000005	100000005	100000005	100000005
100000006	1	1	100000006	1	100000006	100000006	100000006	100000006
100000007	1	1	100000007	1	100000007	100000007	100000007	100000007
100000008	1	1	100000008	1	100000008	100000008	100000008	100000008
100000009	1	1	100000009	1	100000009	100000009	100000009	100000009
100000010	1	1	100000010	1	100000010	100000010	100000010	100000010



**Sales  
engineering**

Part re-use  
availability

Part Number	Quantity	Revision	Description	Unit	Material	Weight	Volume	Cost
100000001	1	1	100000001	1	100000001	100000001	100000001	100000001
100000002	1	1	100000002	1	100000002	100000002	100000002	100000002
100000003	1	1	100000003	1	100000003	100000003	100000003	100000003
100000004	1	1	100000004	1	100000004	100000004	100000004	100000004
100000005	1	1	100000005	1	100000005	100000005	100000005	100000005
100000006	1	1	100000006	1	100000006	100000006	100000006	100000006
100000007	1	1	100000007	1	100000007	100000007	100000007	100000007
100000008	1	1	100000008	1	100000008	100000008	100000008	100000008
100000009	1	1	100000009	1	100000009	100000009	100000009	100000009
100000010	1	1	100000010	1	100000010	100000010	100000010	100000010

Final costing  
and submission



**Finance**

Estimate  
change  
BOM  
Modification

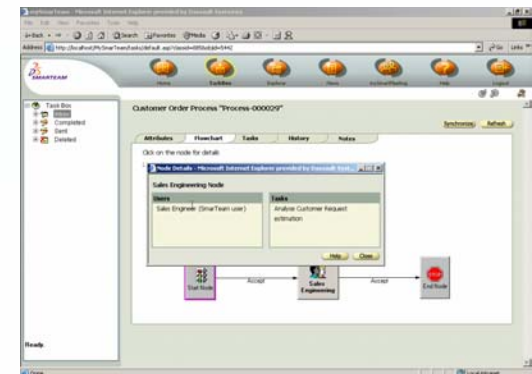
Part Number	Quantity	Revision	Description	Unit	Material	Weight	Volume	Cost
100000001	1	1	100000001	1	100000001	100000001	100000001	100000001
100000002	1	1	100000002	1	100000002	100000002	100000002	100000002
100000003	1	1	100000003	1	100000003	100000003	100000003	100000003
100000004	1	1	100000004	1	100000004	100000004	100000004	100000004
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100000006	1	1	100000006	1	100000006	100000006	100000006	100000006
100000007	1	1	100000007	1	100000007	100000007	100000007	100000007
100000008	1	1	100000008	1	100000008	100000008	100000008	100000008
100000009	1	1	100000009	1	100000009	100000009	100000009	100000009
100000010	1	1	100000010	1	100000010	100000010	100000010	100000010



# Bidding Process Summary

## ■ Capabilities used and Customer benefits

- Put in place automated process to deliver and capture information from appropriate departments and customer requirements
- Rapid re-use of existing industrial data.
- Rapid modification of existing designs and processes to match the new customer requirements.
- Complete control of the bidding process using Workflow capabilities with interactive customer input
- With RFP best practice you may achieve 30% faster response with higher win probability



# Design planning

## ■ Objective

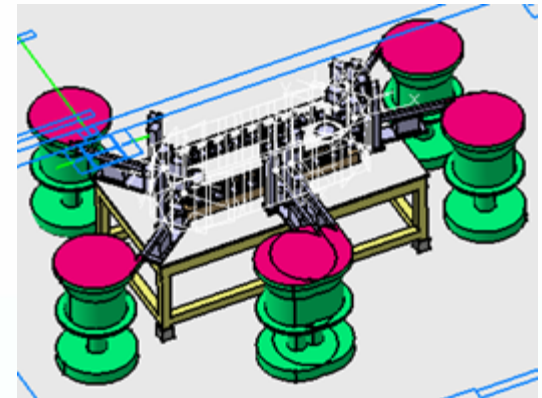
- Need to involve other departments in the design process to reduce long cycle time for design/build to order, to rapidly bring new product to market and respond to changing customer and market requirements



# Design planning

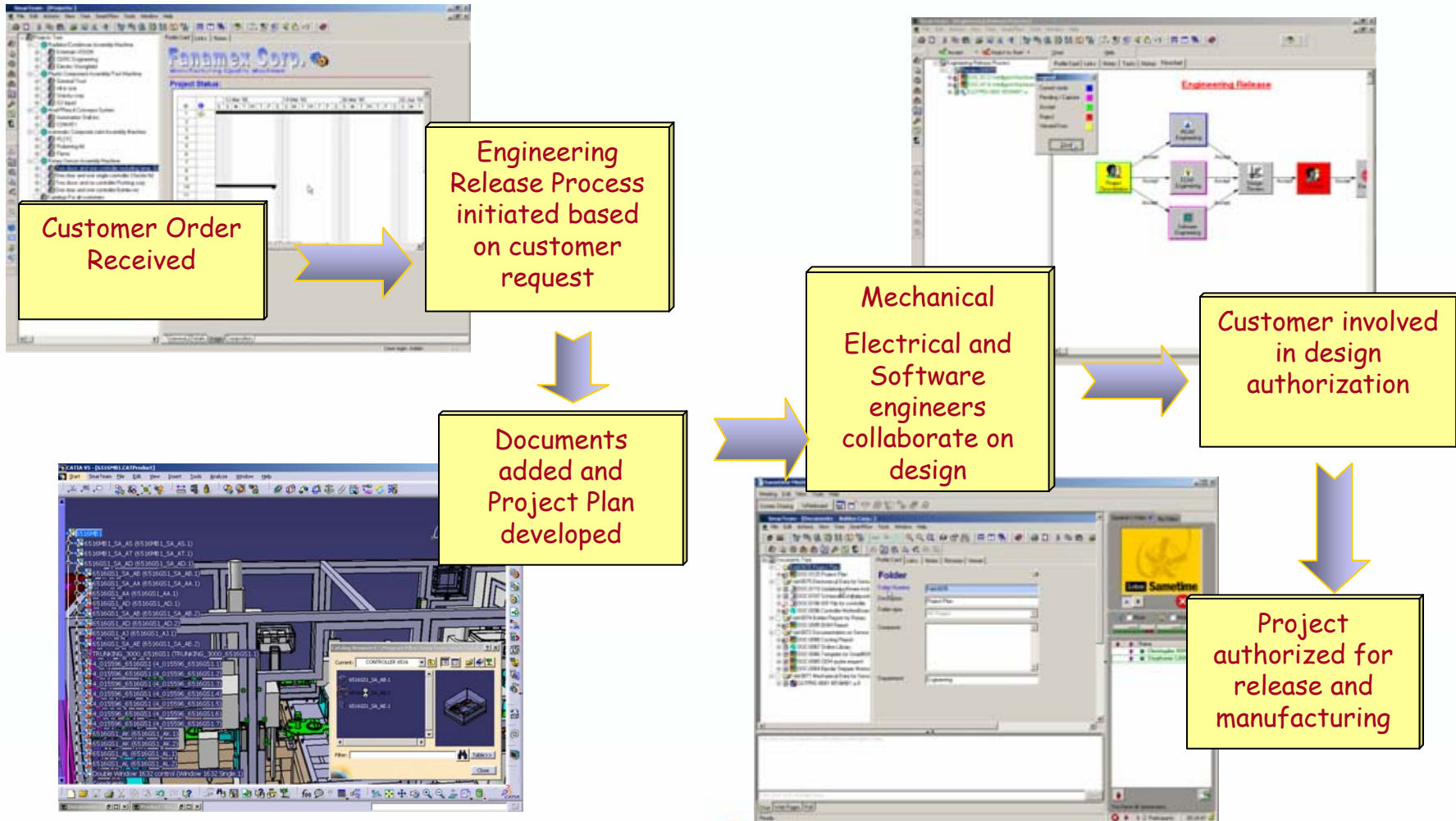
## ■ Normal procedure:

- Plan to reuse existing project data
- Redesign 60% of parts because you couldn't understand the original design
- Have to re-design with other departments comments  
- process planning, manufacturing, certification,
- Procurement to have access to design data for review.
- Use existing parts to make it easy for manufacturing
- Manufacturing use the old drawing that they had kept in their tool box
- Manufacturing say that this part will not work, just like they told you last time that it will not work.
- Part doesn't work.
- Is the new project scheduled into the shop floor?





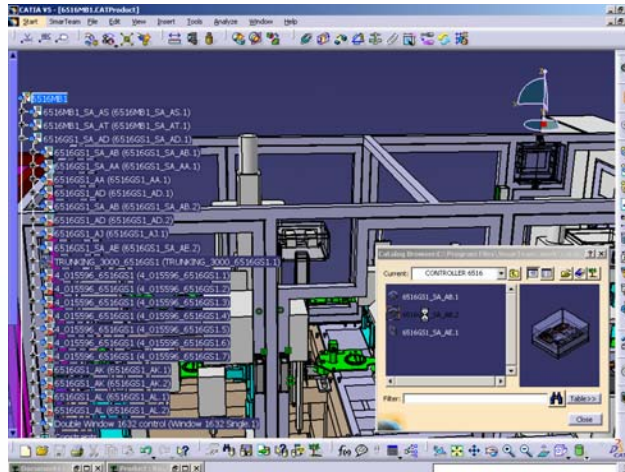
# Design planning



# Design planning

## ■ Capabilities used and Customer benefits

- Speed up design process with Workflow, Collaborative Workspace, New proactive design methodologies to incorporate and enforce best practices.
- Using Workflow the customer can make the EC process up to 90% faster
- By optimizing internal performance the customer could increase new product introduction success rate by 2X
- By improving customer facing performance the customer can achieve 30-50% faster time to market
- Customer satisfaction improvement by actively responding to his requests.



# Supplier Integration

## ■ Objective

- Need to involve supplier in design process by sending and receiving engineering data with your suppliers



# Supplier Integration

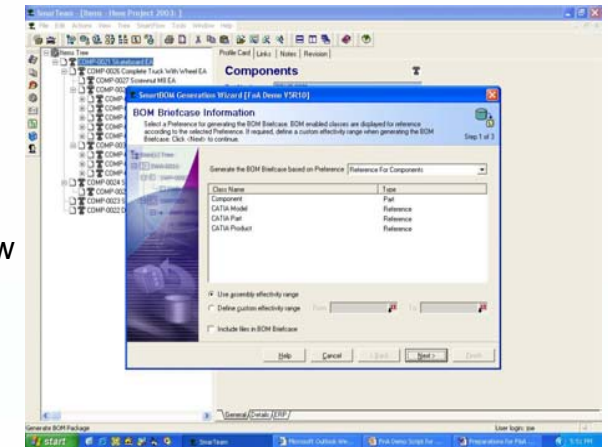
Assumptions are made, that then need to be delivered:

- Normal procedure:

- Suppliers give vague responses based on vague information
- You and supplier make assumptions
- Price and timescale get squeezed
- Limited recollection of what was agreed
- Need to completely renegotiate deal.
- Competing suppliers
- Offer chalk and cheese
- Integration and validation has to wait!

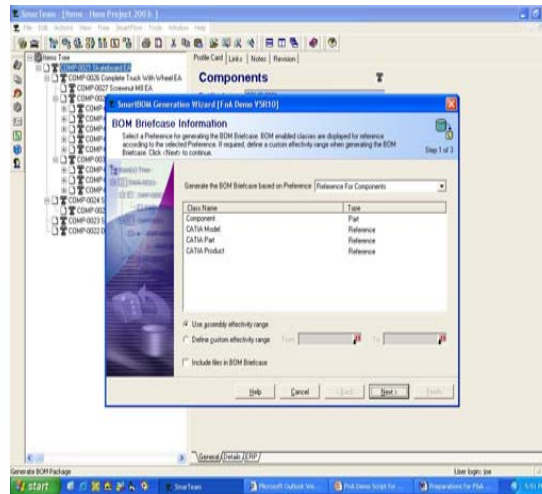
- The risk of the new:

- New processes, mean new mistakes, means new delays
- Old processes, may be slow, may be haphazard, but we know them
- Communication shouldn't cost you time and money



# Supplier Integration

- Capabilities used and Customer benefits
  - Speed up design process with Workflow
  - Active and timely data collaboration between you and your suppliers
  - Using Workflow incorporating suppliers the company can make EC up to 90% faster
  - By introducing Specification management and Component selection via Supplier Collaboration the company may achieve 2-5% materials savings
  - With RFP best practice with supplier involvement you may achieve 30% faster response with higher wins
  - Better collaboration between you and suppliers aides your competitive advantage





# After Sales

## ■ Objective

- Provide customer with released engineering information to be used for maintenance and communication

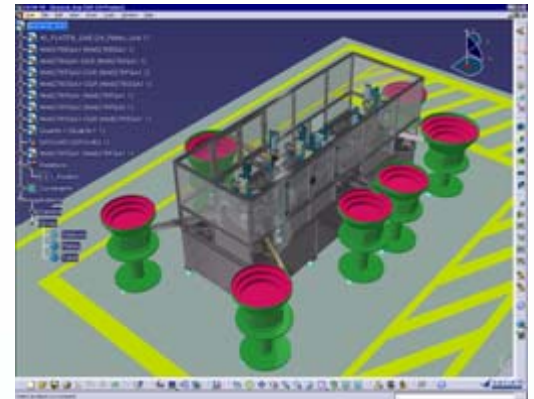




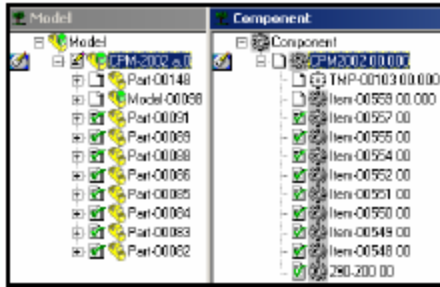
# After Sales

Do you still get Christmas cards from your customers?

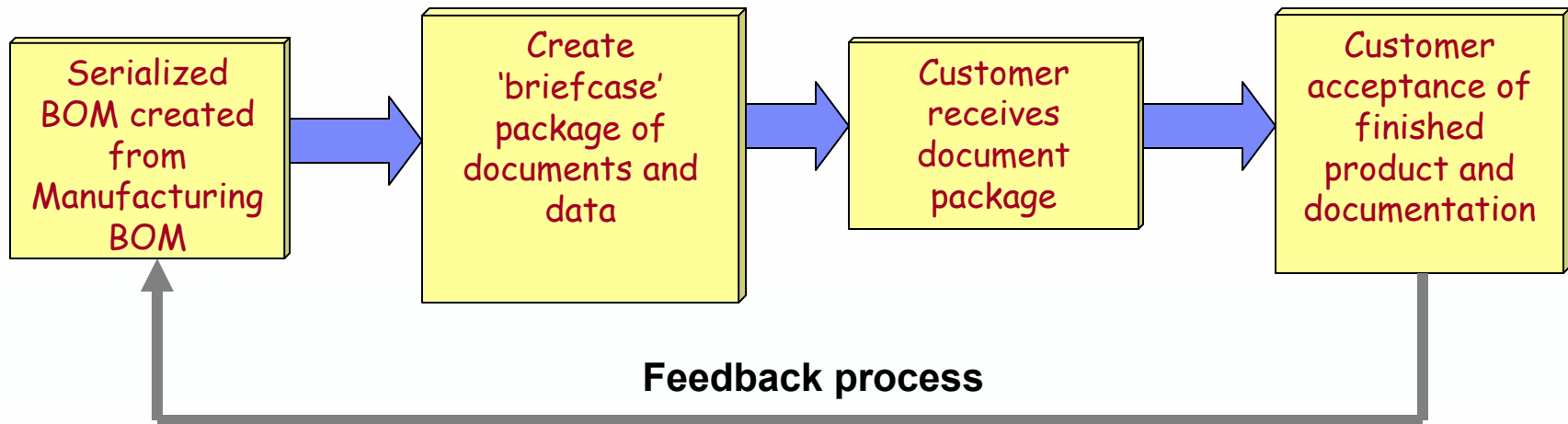
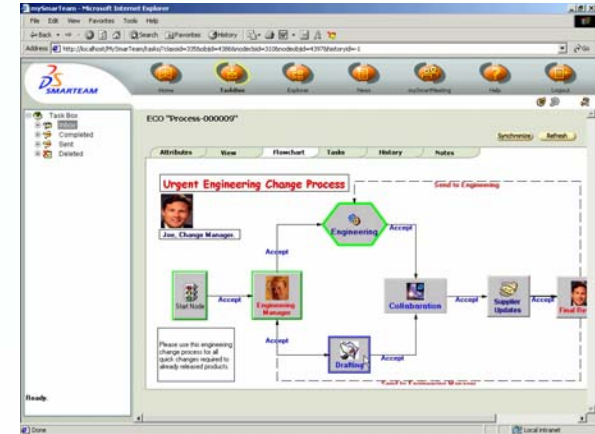
- Normal Procedure:
  - Four weeks are planned for onsite build and validation.
  - After five weeks your engineer stops answering your calls
  - After ten weeks your engineer submits his receipts to cover his divorce settlement
  - Machine works perfectly when being watched
  - Operators spill coffee on operating procedures
  - Ordering new parts involves strange animal noises.
  - You know what parts made the machine when it left the design office
  - You think you know what parts were on it when it left the shop floor
  - You have no idea what parts are on the machine after three years of operation
- What's the lifetime cost
- How many visits does it take to make the customer happy?



# After Sales



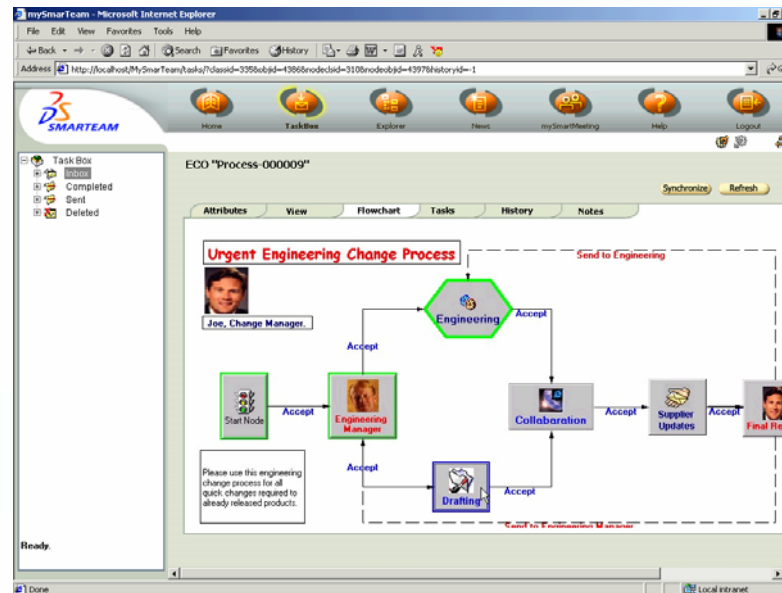
Item Number	Description	Quantity	Attributes	Notes
1000-0001	Sub-assembly	1	1000-0001	1000-0001
1000-0002	Sub-assembly	2	1000-0002	1000-0002
1000-0003	Sub-assembly	3	1000-0003	1000-0003
1000-0004	Sub-assembly	4	1000-0004	1000-0004
1000-0005	Sub-assembly	5	1000-0005	1000-0005
1000-0006	Sub-assembly	6	1000-0006	1000-0006
1000-0007	Sub-assembly	7	1000-0007	1000-0007
1000-0008	Sub-assembly	8	1000-0008	1000-0008
1000-0009	Sub-assembly	9	1000-0009	1000-0009
1000-0010	Sub-assembly	10	1000-0010	1000-0010



# After Sales

## ■ Capabilities used and Customer benefits

- With document handling the company may achieve 80% cost reductions
- With higher customer satisfaction the company gains market share and new orders – F&A customers are loyal
- Disaster avoidance, process compliance (environmental requirements) – re-use for future projects
- Machine lifecycle management ensures you know what is installed, when it is to be maintained and what it is to be maintained with.



# Thank you

