

Industrial Machinery & Mobile Equipment Engineering Presentation



The Signature Selling Process



Agenda

- Product Lifecycle Management
 - Key Business Initiatives
 - Consultant Messages
 - Process overview
- PLM Process Scenario
 - Bidding Process
 - Design Planning
 - Supply Chain Collaboration
 - Service After Sales

Product Lifecycle Management

Key Business Initiatives and Challenges

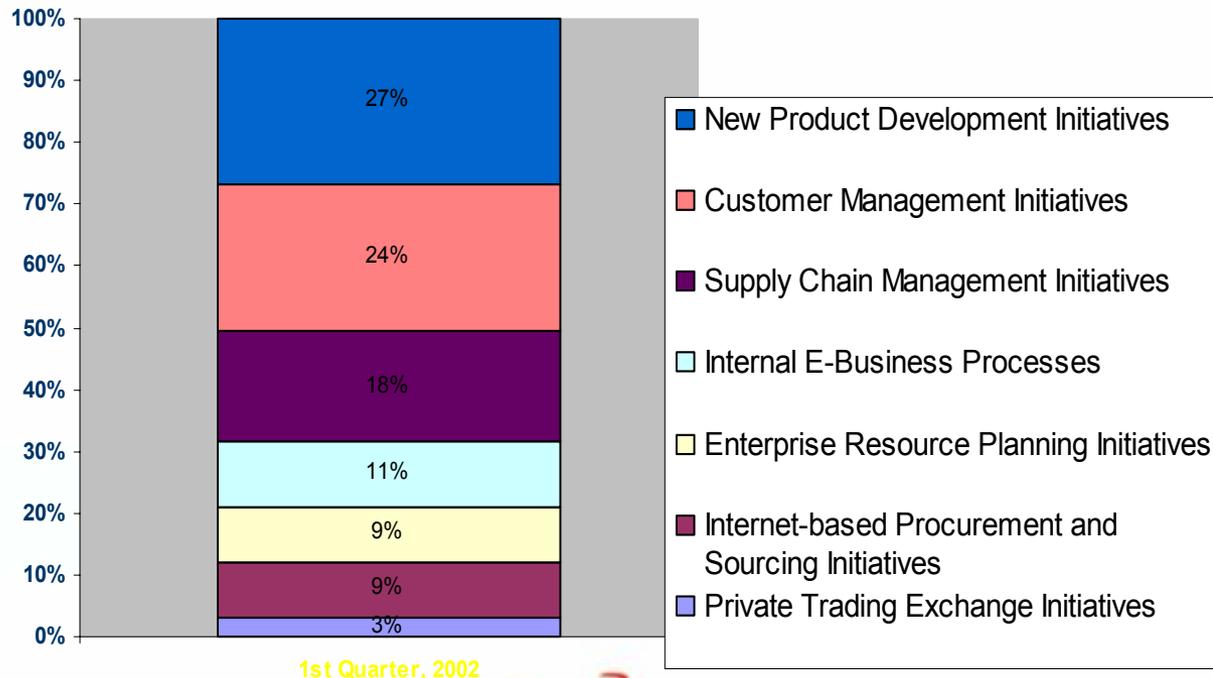
- Nearly half of all new products do not justify the resources it takes to launch them
- Business must innovate ... or die
- Cut cost or lose your competitive edge
- Customers are driving unprecedented level of demand
- Customers want desirable, customized products accomplish by responsive, highly available services
- Partners and suppliers demand increasingly extensive interfaces



AMR Research: PLM Messages

- PLM is inevitable. CEO's take notice.
- PLM cannot be bought in one piece.
- PLM Roadmap starts with Corporate Strategy.

Enterprise Application Initiatives with the Biggest Impact on Overall Business



1st Quarter, 2002



Process overview and dreams



PLM Process Scenario

- 4 Scenarios
 - Bidding process
 - Design Planning
 - Supplier Integration
 - After Sales
- Scenario to include
 - Objective, Customer Challenges, Customer benefits and capabilities

Bidding Process

■ Objective

- Reduce long cycle time for bidding, provide ability to respond to changing customer requirements, need to search in existing portfolio to find appropriate project/product for re-use



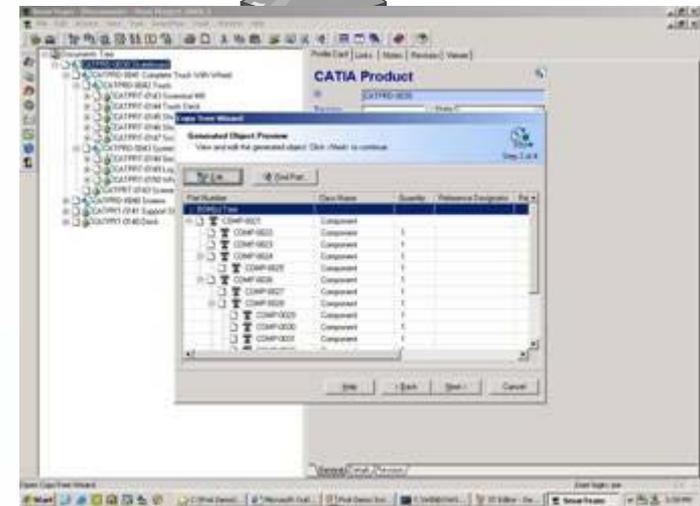
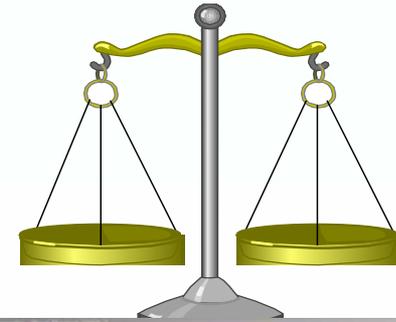
Cost of bidding can be almost as much as winning the business!

- Normal procedure
 - Believe that we can use an existing design but:
 - ➔ Did we do it correctly the 1st time.
 - Believe that we can just extend a new design and update it
 - ➔ Was the last one an extension of an extension
 - Believe that we need a new design
 - ➔ Can anyone remember how to do a new design?
 - Who needs to contribute?
 - ➔ 10% of team respond on time
 - ➔ 30% of team respond on time but wrong
 - ➔ 50% of team respond late
 - ➔ 20% play golf!



Do you quote quickly or quote accurately?

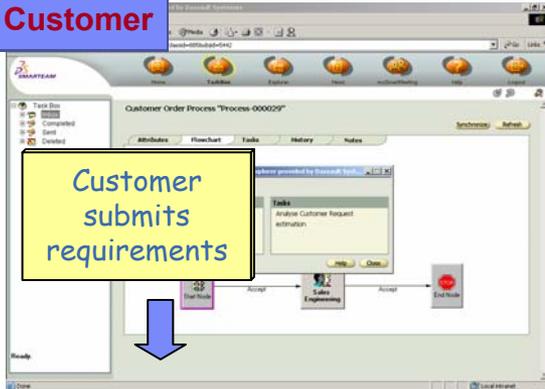
- If you produce a response quickly:
 - Is the quote accurate?
 - Does it cover all the correct points?
 - Can you respond too quickly?
- If you respond in detail:
 - Is the cost of replying to the quote too high?
 - Does the customer understand the issues and proposal you make?
 - If the customer changes his mind, is there a lot of wasted effort?



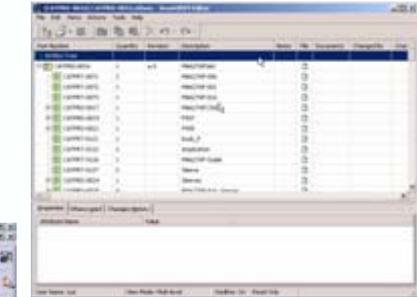
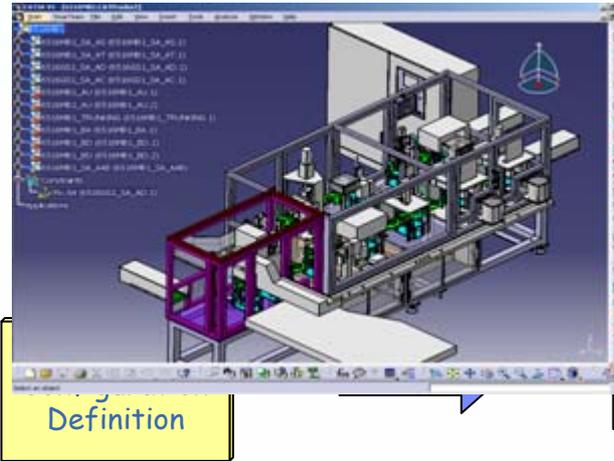
Bidding Process Overview



Customer

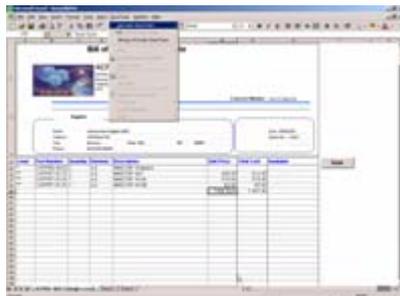


Requirements analyzed by Sales Engineering



Sales engineering

Part re-use availability



Final costing and submission



Finance

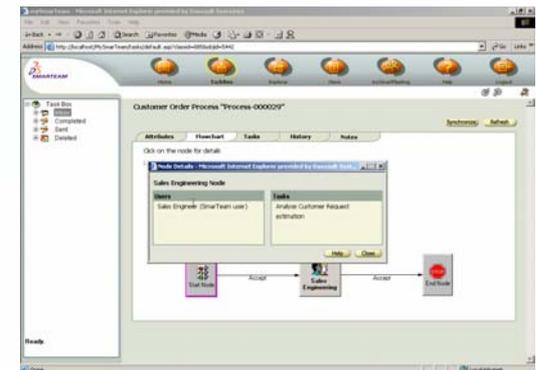
Estimate change
Bill of Materials
Modification



Bidding Process Summary

■ Capabilities used and Customer benefits

- Put in place automated process to deliver and capture information from appropriate departments and customer requirements
- Rapid re-use of existing industrial data.
- Rapid modification of existing designs and processes to match the new customer requirements.
- Complete control of the bidding process using Workflow capabilities with interactive customer input
- With RFP best practice you may achieve 30% faster response with higher win probability



Design planning

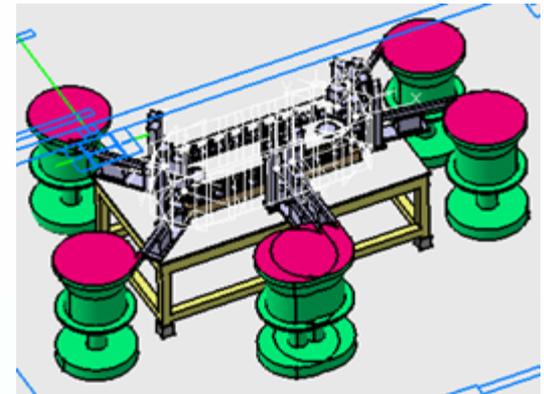
■ Objective

- Need to involve other departments in the design process to reduce long cycle time for design/build to order, to rapidly bring new product to market and respond to changing customer and market requirements

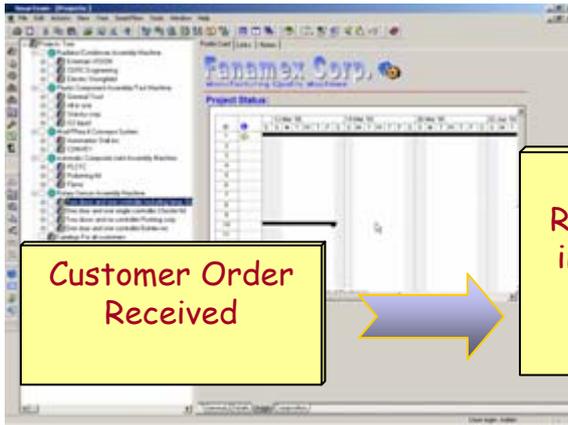


Design planning

- Normal procedure:
 - Plan to reuse existing project data
 - Redesign 60% of parts because you couldn't understand the original design
 - Have to re-design with other departments comments - process planning, manufacturing, certification,
 - Procurement to have access to design data for review.
 - Use existing parts to make it easy for manufacturing
 - Manufacturing use the old drawing that they had kept in their tool box
 - Manufacturing say that this part will not work, just like they told you last time that it will not work.
 - Part doesn't work.
 - Is the new project scheduled into the shop floor?



Design planning



Engineering Release Process initiated based on customer request

Documents added and Project Plan developed

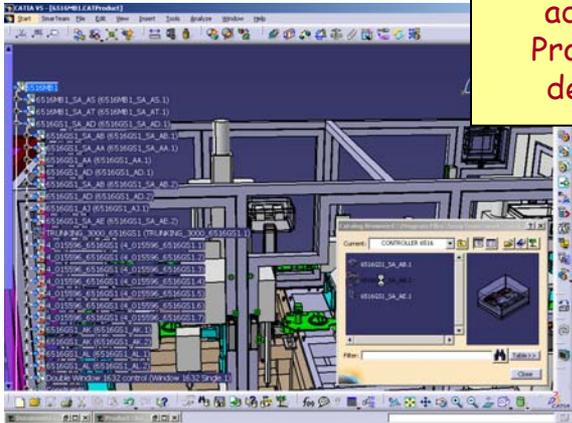
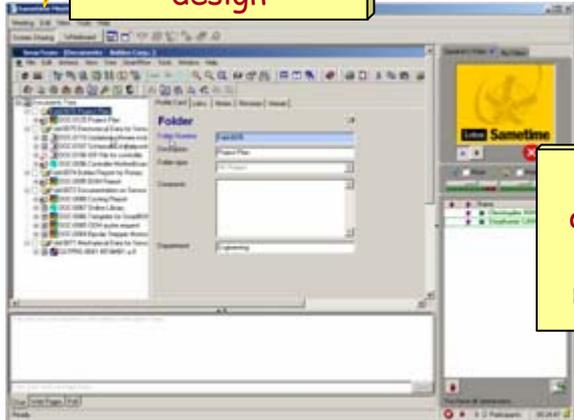
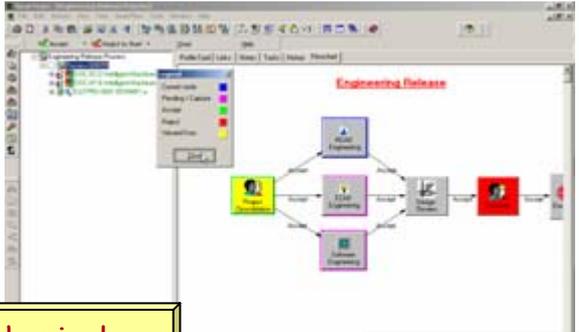


Mechanical Electrical and Software engineers collaborate on design

Customer involved in design authorization



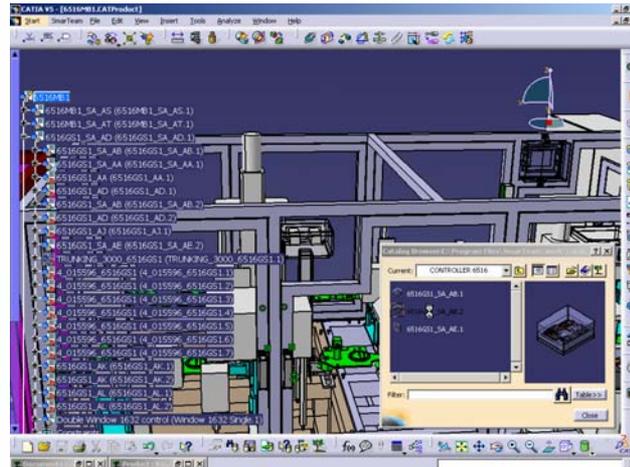
Project authorized for release and manufacturing



Design planning

■ Capabilities used and Customer benefits

- Speed up design process with Workflow, Collaborative Workspace, New proactive design methodologies to incorporate and enforce best practices.
- Using Workflow the customer can make the EC process up to 90% faster
- By optimizing internal performance the customer could increase new product introduction success rate by 2X
- By improving customer facing performance the customer can achieve 30-50% faster time to market
- Customer satisfaction improvement by actively responding to his requests.



Supplier Integration

■ Objective

- Need to involve supplier in design process by sending and receiving engineering data with your suppliers



Supplier Integration

Assumptions are made, that then need to be delivered:

■ Normal procedure:

- Suppliers give vague responses based on vague information
- You and supplier make assumptions
- Price and timescale get squeezed
- Limited recollection of what was agreed
- Need to completely renegotiate deal.
- Competing suppliers
- Offer chalk and cheese
- Integration and validation has to wait!

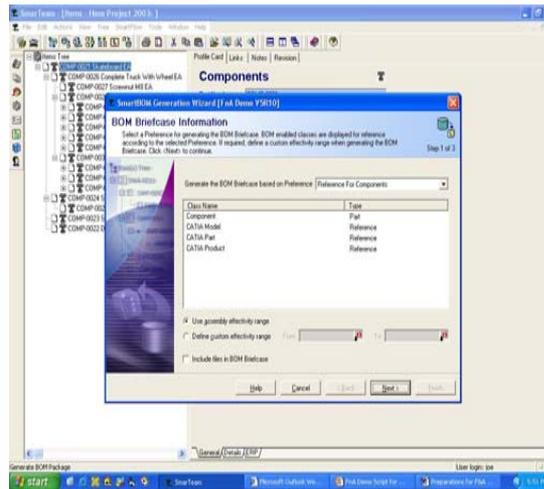
■ The risk of the new:

- New processes, mean new mistakes, means new delays
- Old processes, may be slow, may be haphazard, but we know them
- Communication shouldn't cost you time and money



Supplier Integration

- Capabilities used and Customer benefits
 - Speed up design process with Workflow
 - Active and timely data collaboration between you and your suppliers
 - Using Workflow incorporating suppliers the company can make EC up to 90% faster
 - By introducing Specification management and Component selection via Supplier Collaboration the company may achieve 2-5% materials savings
 - With RFP best practice with supplier involvement you may achieve 30% faster response with higher wins
 - Better collaboration between you and suppliers aides your competitive advantage



After Sales

- Objective

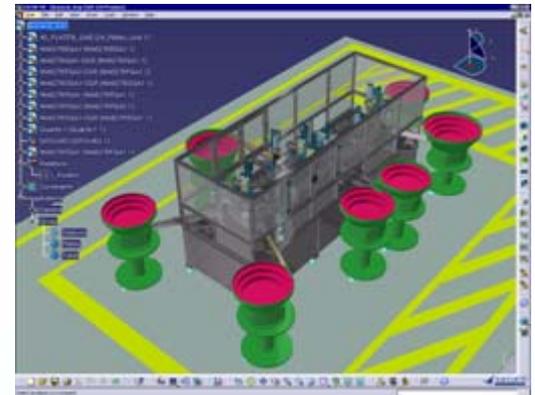
- Provide customer with released engineering information to be used for maintenance and communication



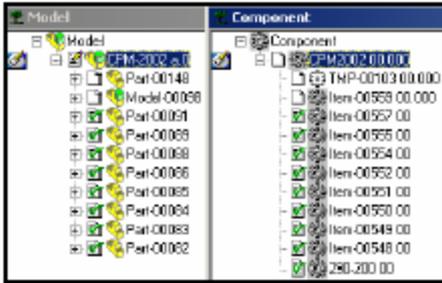
After Sales

Do you still get Christmas cards from your customers?

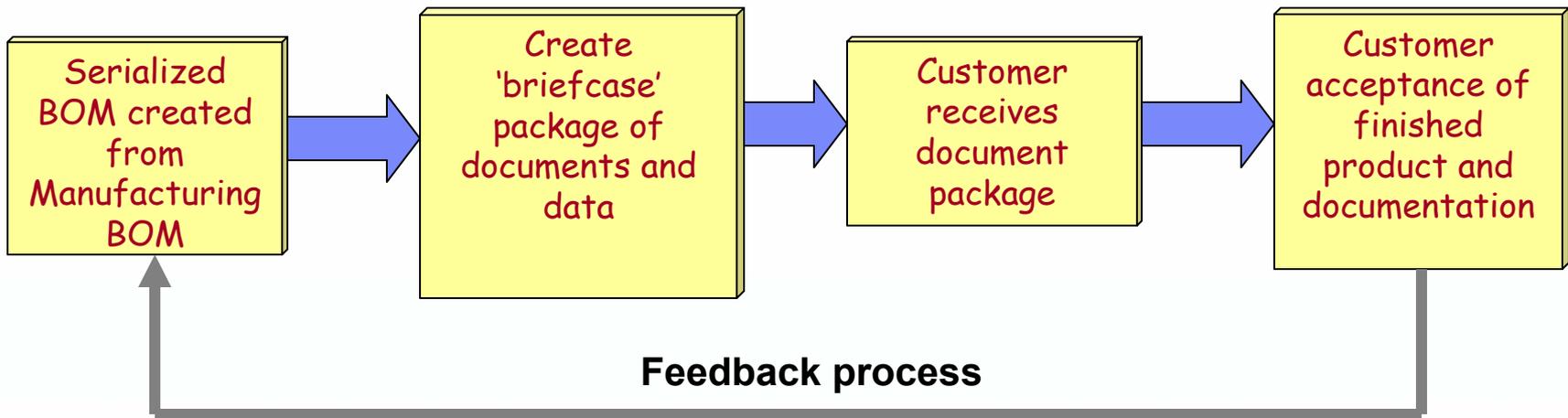
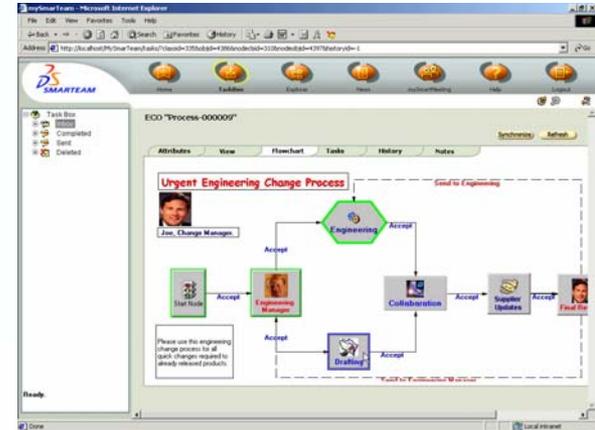
- Normal Procedure:
 - Four weeks are planned for onsite build and validation.
 - After five weeks your engineer stops answering your calls
 - After ten weeks your engineer submits his receipts to cover his divorce settlement
 - Machine works perfectly when being watched
 - Operators spill coffee on operating procedures
 - Ordering new parts involves strange animal noises.
 - You know what parts made the machine when it left the design office
 - You think you know what parts were on it when it left the shop floor
 - You have no idea what parts are on the machine after three years of operation
- What's the lifetime cost
- How many visits does it take to make the customer happy?



After Sales



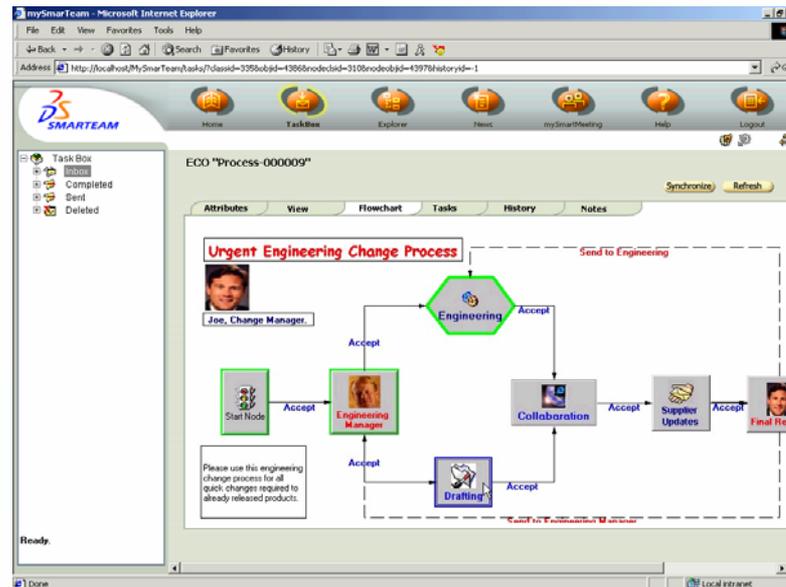
Part Number	Item Name	Quantity	Reference Designator	Location	Description
4630-028	Inverter	1	INVR	60	6030-028
4630-029	Inverter	1	INVR	60	6030-029
4630-030	Inverter	1	INVR	60	6030-030
4630-031	Inverter	1	INVR	60	6030-031
4630-032	Inverter	1	INVR	60	6030-032
4630-033	Inverter	1	INVR	60	6030-033
4630-034	Inverter	1	INVR	60	6030-034
4630-035	Inverter	1	INVR	60	6030-035
4630-036	Inverter	1	INVR	60	6030-036
4630-037	Inverter	1	INVR	60	6030-037
4630-038	Inverter	1	INVR	60	6030-038
4630-039	Inverter	1	INVR	60	6030-039
4630-040	Inverter	1	INVR	60	6030-040
4630-041	Inverter	1	INVR	60	6030-041
4630-042	Inverter	1	INVR	60	6030-042



After Sales

■ Capabilities used and Customer benefits

- With document handling the company may achieve 80% cost reductions
- With higher customer satisfaction the company gains market share and new orders – F&A customers are loyal
- Disaster avoidance, process compliance (environmental requirements) – re-use for future projects
- Machine lifecycle management ensures you know what is installed, when it is to be maintained and what it is to be maintained with.



Thank you

